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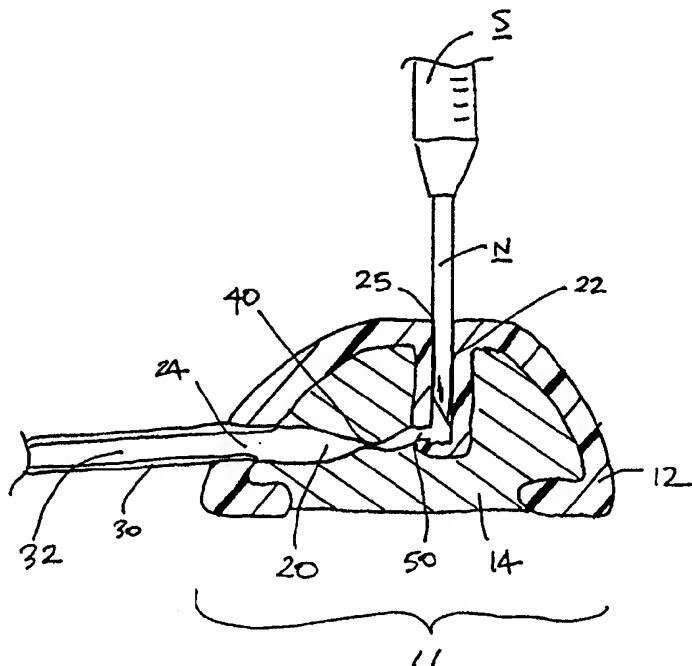
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(54) Title: METHOD AND APPARATUS FOR PERCUTANEOUSLY ACCESSING A PRESSURE ACTIVATED IMPLANTED PORT

(57) Abstract

This invention is methods, and apparatus for percutaneously accessing an implanted port (10), and use an access tube (N) which is periodically introduced to the implanted port. The apparatus is preferably an implanted port having a pressure-responsive valve element (40). It has been found that repeated passage of the access tube through the same tissue tract to the implanted port reduces patient trauma, with minimized bleeding, and reduction in sensitivity. The tract may be initially formed by percutaneously placing a penetrating element through intact skin to the port, and leaving the element in place for a time sufficient to create the tract.



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5 **METHOD AND APPARATUS FOR**
 PERCUTANEOUSLY ACCESSING A
 PRESSURE ACTIVATED IMPLANTED PORT

10 **BACKGROUND OF THE INVENTION**

1. Filed of the Invention

 The present invention relates generally to the design and use of medical devices, and more particularly to the design and use of an implantable port having a simplified design that establishes temporary access to a body lumen in the patient.

15 Access to a patient's vascular system can be established by a variety of temporary and permanently implanted devices. Most simply, temporary access can be provided by the direct percutaneous introduction of a needle through the patient's skin and into a blood vessel. While such a direct approach is relatively simple and suitable for some applications, they are not suitable for hemodialysis, peritoneal dialysis, and
20 hemofiltration. Such a direct approach is also inconvenient for other procedures, such as insulin or drug delivery procedures, which are repeated frequently over the lifetime of the patient.

 A variety of implantable ports have been proposed over the years to provide long-term vascular access for hemodialysis, hemofiltration, and other medical
25 treatments. Typically, the port includes a chamber having an access region, such as a septum, where the chamber is attached to an implanted cannula which in turn is secured to a blood vessel. In the case of veins, the cannula is typically indwelling, and in the case of arteries, the cannula may be attached by conventional surgical technique.
 Percutaneous access to a port through a septum is generally limited to small diameter,
30 non-coring needles. Large diameter needles will core the septum, i.e. form permanent channels therethrough, which will destroy the septum after repeated uses. Unfortunately, even the use of small diameter, non-coring needles will eventually cause a septum to fail due to repeated septum penetrations.

Implantable ports having an access aperture and internal valve mechanism for isolating the implanted cannula have also been proposed. One type of implantable valved port is described in a series of issued of U.S. patents which name William Ensminger as inventor. The Ensminger access ports have internal lumens for receiving a percutaneously introduced needle and an internal valve structure for isolating the port from an associated implanted cannula. Generally, the Ensminger ports have a needle-receiving aperture which is oriented at an inclined angle relative to the patient's skin. The Ensminger ports employ relatively entry ports having large funnel-like tapers and troughs so that needles can be introduced through many different sites in accordance with conventional procedures. The Ensminger patents do not describe port access using large diameter, coring needles, such as fistula needles. Moreover, as many of the specific Ensminger designs employ elastomeric valve elements, it is likely that the valve mechanisms would be damaged if the ports were accessed by a fistula needle or other large bore coring needle. Representative Ensminger patents are listed in the Description of the Background Art below.

Although promising, these known valve-type implantable ports are not without limitations. For one thing, these known ports are expensive and that limits their applicability to a broader range of medical treatments. Such implantable ports typically have a interior structure having many moving parts and elements as evidenced by the devices of the Ensminger patents. The complicated interior of these known ports increases the cost per part of each implantable port. Although not true in all circumstances, the additional parts may also increase the probability that one of these parts may fail. The plurality of parts also increases the level of skill required to assemble each implantable port. Additionally, some of these known implantable ports still have valves which contact the needle and will wear out due to needle damage incurred during repeated use. Furthermore, to the extent that implantable ports have been used, it has generally been recommended that the access site be moved relative to the port in order to change the location of the tissue tract between successive access procedures.

For these reasons, it would be desirable to provide improved methods and apparatus for percutaneously accessing a patient's vasculature. The improved methods and apparatus should reduce patient trauma, reduce cost, simplify apparatus design, provide for reliable access to the vasculature, minimize the risk of infection to the patient,

and preferably require only minor modifications to present procedures. At least some of these objectives will be met by the invention described hereinafter.

5 2. Description of the Background Art

U.S. Patent No. 5,562,617 and WO 95/19200, assigned to the assignee of the present application, describe implantable vascular access systems comprising an access port having an internal slit or duck bill valve for preventing back flow into the port. Vascular access ports having various articulating valves for isolating the port from the vascular system in the absence of external percutaneous connection to the port are described in the following U.S. Patents which name William Ensminger as an inventor: 5,527,278; 5,527,277; 5,520,643; 5,503,630; 5,476,451; 5,417,656; 5,350,360; 5,281,199; 5,263,930; 5,226,879; 5,180,365; 5,057,084; and 5,053,013. Other patents and published applications which show implantable ports having valve structures opened by insertion of a needle include U.S. Patent Nos. 5,741,228; 5,702,363; 4,569,675; 4,534,759; 4,181,132; WO 97/47338; and WO 96/31246. Devices for hemodialysis or devices having one piece valves are described in U.S. Patent Nos. 4,892,518; 5,098,405; and 5,125,897. Implantable ports and subcutaneous catheters for connecting the ports for hemodialysis, peritoneal dialysis, and other procedures which may be useful in the present invention are described in co-pending application nos. 08/539,105; 08/724,948; 09/009,758; 08/942,990; 08/857,386; 08/896,791; 08/856,641; and 09/003,772, the full disclosures of which are incorporated herein by reference.

25 SUMMARY OF THE INVENTION

The present invention provides improved methods, apparatus, and kits for creating and establishing access to subcutaneously implanted ports for a variety of medical purposes such as drug delivery and the like. The present invention advantageously provides implantable ports of a simplified design and construction which open and close based on various levels of pressure differentials.

30 In particular, the present invention preferably provides methods and apparatus which combine the advantages of a "buttonhole" access technique, such as low pain needle insertion and formation of a denervated tissue tract, with the advantages of

subcutaneous port access, e.g. reliable performance and low failure rates, high blood and fluid flows through the port with minimum degradation of the blood or other fluid, and the ability to utilize an internal valve to provide improved isolation of the blood vessel or other accessed body lumen. Such a buttonhole access technique is described in

5 commonly assigned, co-pending U.S. Patent Application No. 09/161,068 (Attorney Docket No. 17742-001420, filed on September 25, 1998), the full disclosure of which is incorporated herein by reference for all purposes. It has been observed that the tissue tracts created and utilized by the present invention are not the same type of tunnel which is developed over time with "button hole" fistula access technique known in the art. It is
10 presently believed that the improved tissue tract formed by the present invention results at least partly from the ability of a valved or other self-closing port to inhibit back bleeding into the tissue tract when the needle is withdrawn. The inhibition of back bleeding substantially eliminates the need to remove blood clots from the track (which is painful for the patient) and thus reduces the risk of blood clot embolism.

15 In a first aspect of the present invention, an implantable port for use in medical procedures comprises a body having a flow passage therethrough. The flow passage has an upstream end and a downstream end, where at least one portion of the upstream end is adapted to sealingly engage an access tube that is inserted into said upstream end. This passage is optionally tapered so as to facilitate the sealing
20 engagement with the access tube. The taper in the passage can also advantageously accommodate needles of slightly varying diameters. A pressure-responsive valve element is positioned in the flow passage downstream from the upstream portion so that the access tube can be fully inserted into said upstream portion without engaging the valve element. The pressure-responsive valve element is preferably closed in the absence of a differential
25 pressure above a threshold level.

In one embodiment, the port according to the present invention has a body comprising a housing and a housing insert. The housing may be made of a noncorrosive material such as stainless steel or titanium while the insert is typically made of a compliant material such as silicone. In other embodiments, the housing and housing
30 insert may be made from the same homogenous material. The implantable port design is preferably simplified by having the pressure-responsive valve element integrally formed with the insert. In this manner, the interior structure of the port may be simplified for cost-effective manufacturing. Use of such an integrated pressure valve element is

possible in the port since not all medical applications may require the bidirectional flow capability used for such extracorporeal procedures as hemodialysis and the like. Although such bidirectional flow may still be possible if sufficient suction or differential pressure is present, the pressure-responsive valve of the present embodiment is particularly suited for
5 fluid infusion such as for drug delivery. The threshold level of pressure required to activate the valve is preferably about 2 psi.

The port according to the present invention generally has an opening on the upstream end of the passageway with dimensions which correspond to those of the access tube, e.g. they will have similar diameters, or with an opening comprising a funnel
10 having dimensions substantially larger than the access tube diameter. Usually, however, provision of such a funnel at the opening for directing the access tube into the opening is undesirable since it allows the user to penetrate the access tube through different access tracts. To minimize wear and needle damage after the penetration into the port, the downstream end of the passageway in the port body is preferably disposed at a 90° angle
15 relative to the upstream end which receives the access tube. Of course, the passageway may be disposed at other angles in the passageway. The bend in the passageway prevents the access tube from contacting and damage the pressure-responsive valve element.

According to a second aspect of the present invention, a method for delivering a substance to a subcutaneous target site comprises percutaneously introducing
20 an access tube to an implanted port having a flow passageway with an upstream end, a downstream end, and a valve element therein. The access tube is introduced to seat in the passage but the tube does not engage the valve element. The access tube and a seat interface in the passages form a seal. This minimizes needle damage to a fluid path sealing element of the port, something that plagues the performance of conventional
25 ports.

The substance is introduced into the flow passage through the access tube at a pressure sufficient to open the valve element to permit flow through the flow passageway to the target site. Over time, repeated percutaneous introductions of the access tube into the patient will create a unique tissue tract which becomes lined with scar
30 tissue and has lessened nerve sensitivity, reducing patient trauma as the same tissue tract continues to be used for access. In some cases, after the access tract is established, it will not be necessary to provide a sharpened element in order to assist in percutaneous introduction. That is, a blunt cannula may be able to pass inwardly through the

established tissue tract. Usually, the access tube will have a diameter which is larger than that of the tissue tract which will have collapsed after the cannula was removed in the previous treatment protocol. Thus, as the blunt cannula is introduced through the established tissue tract, the tissue tract will be dilated.

5 Usually, the access intervals and time periods will depend at least in part on the procedures to be performed on the patient. For example, patients undergoing insulin treatments will typically have the needle or cannula introducing step repeated at intervals of up to four times a day, usually for indefinite periods. Usually, although not necessarily, the needle or cannula will be introduced in a consistent direction, e.g.
10 generally normal or perpendicular to the skin surface through which it is being introduced, with the repeated access steps eventually creating the nerve depleted tissue tract described above. By introducing the needle or cannula normal to the skin surface, the tissue tract may be formed vertically, thus lessening its length and further reducing bleeding and patient trauma. The access port is also particularly easy to locate beneath
15 the skin, and when combined with the ability to vertically introduce the needle, targeting of the port is greatly simplified. The ability to accurately and simply target the port lessens the chance that the cannula will be misdirected, still further reducing patient trauma and enhancing the unique tissue tract formation which underlies the present invention.

20 Kits according the present invention may comprise an implantable port together with instructions for use setting forth any of the methods described for implanting the port and creating a cannula access tract to the port. The port and the instructions for use will typically be packaged together, using any of the packages described hereinafter, and other kit components, such as a penetrating element, access
25 tube, or the like, may also be provided.

A further understanding of the nature and advantages of the invention will become apparent by reference to the remaining portions of the specification and drawings.

30

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a cross-sectional view of a first embodiment of an implantable port according to the present invention;

Figs. 2-3 are cross-sectional views of another embodiment of an implantable port according to the present invention being accessed by an access tube;

Fig. 4A-4B show cross-sectional views of further embodiments of an implantable port according to the present invention;

5 Figs. 5-6 illustrate one technique for creating and accessing a subcutaneously implanted port according to the methods of the present invention;

Figs. 7-8 illustrate use of an access tube for creating and accessing a subcutaneously implanted port according to the methods of the present invention; and

10 Fig. 9 illustrates a kit according to the present invention comprising a subcutaneously implantable port, a package, and instructions for use describing how to create an access tract according to the present invention.

DESCRIPTION OF THE SPECIFIC EMBODIMENTS

15 The methods and apparatus of the present invention for percutaneously accessing an implantable port is useful in a variety of long-term medical procedures such as insulin drug delivery and the like. The methods of the present invention may be performed with implantable ports having one, two, three, or more, discrete access ports which may be vertically or otherwise repeatedly aligned with the access tract to be

20 percutaneously formed through overlying tissue. Such access tracts will be useful for repeated access to the aperture, where the aperture defines a specific target site through the overlying tissue. The use of valved ports provide for positive shutoff and isolation of the attached body lumen, and in particular provide for complete cessation of back bleeding when an access tube is removed from ports attached to blood vessels. An

25 implantable port of the present design advantageously allows for frequent cannulation without a septum to wear out. Additionally, the use of an implantable port with the buttonhole tissue tract facilitates frequent drug delivery injections and thus promotes better compliance to drug insulin therapy in a diabetic patient.

The preferred implantable ports will have at least one opening or aperture

30 which removably receives the access tube, optionally in a vertical orientation in order to minimize distance of the tissue tract. The implantable port will preferably be capable of immobilizing the access needle while fluid is being transferred through the port. Typically, the port will be implanted beneath the skin by a distance in the range from

about 3 mm to 20 mm, usually from 5 mm to 15 mm. In preferred embodiments, the access needle N comprises or is coupled to a pressure source that can be used to open a pressure-responsive valve. Such a valve is generally responsive to pressure differentials created by a pressure source such as a syringe. In some embodiments, however, the valve
5 may be a bidirectional if a suction source or sufficient pressure differential is present to activate the valve for injection and extraction.

Referring now to Fig. 1, an implantable port 10 having a body 11 in accordance with the principles of the present invention will be described. In the embodiment shown in Fig. 1, implantable port 10 comprises the body 11 having a
10 housing 12 optionally made of a non-corrosive material such as stainless steel or titanium and a housing insert 14 optionally made of a compliant material such as silicone or other elastomeric material. The body 11 defines a flow passage 20 having an upstream end 22 and a downstream end 24. Preferably, at least some portion of the upstream end 22 is adapted to sealingly engage an access tube N inserted into the upstream end of the
15 passage 20. The passage 20 preferably has an opening or aperture 25 located on an upper surface of the body 11. In one embodiment, such a seal may be formed in the upstream end 22 by having the end 22 formed as a tapered passage so that the side walls of an access tube such as a needle or cannula radially engages the passage. The upstream end
20 22 of the passage 20 may be tapered to fit with a variety of different sized needles. Optionally, the passage 20 may use other sealing devices in end 22 such as an elastomeric ring or tube to form a radial seal with the needle N. The needle N may also comprise a non-standard needle having a beveled distal tip to facilitate the radial engagement with the passage 20 or an elastomeric O-ring. A conventional needle may damage the O-ring during insertion.

25 As shown in Fig. 1, a catheter 30 with a lumen 32 or similar elongate tubing is connected to the passage 20 near the downstream end 24 to deliver fluids or materials injected by the needle N to a target site within the body. Figs. 2 and 3 also illustrate an outlet or nipple 34 which may be used to releasably couple the implantable port 10 with catheter 30. For insulin drug delivery, the catheter 30 is substantially similar
30 to standard catheters used with insulin pumps known in the art.

Referring now to Figs. 1-3, a pressure-responsive valve element 40 is positioned in the flow passage 20 downstream from the upstream end or portion 22 of the passage. In the embodiment of Fig. 1, the pressure-responsive valve element 40 is a

pressure-actuated slit valve that is optionally integrally formed in the housing insert 14 to define an integrally formed component. In other embodiments as shown in Figs. 2-3, the pressure-responsive valve element 40 may be a separate element such as an articulating leaflet valve, preferably allowing flow in only one direction. Sufficient pressure differential, however, may still allow bidirectional flow if slit valves are used. Preferably, the pressure-responsive valve element 40 is positioned in the flow passage 20 such that the access tube or needle N can be fully inserted into the upstream portion 22 without engaging the valve element. The valve element 40 typically remains in a closed state in the absence of a differential pressure above a threshold level. For example, for syringe drug delivery such as insulin injections, the valve element will open when pressure exceeds a threshold level of about 0.25 to 25.0 psi, preferably about 1-5 psi.

As shown in the embodiments of Figs. 2-3, pressure responsive valve element is not necessarily integrally formed with the insert 14 of the implantable port 10. In some embodiments, the body of implantable port 41 is made of a homogenous material and the valve element such as articulating valve 42 is attached to this homogenous material. Additionally, as seen in Fig. 2, a valve such as the articulating valve 42 may be incorporated into part the nipple element 34 which is screwed or threaded into the port 41. In still other embodiments, the implantable port 10 may have hardened material such as stainless steel selectively located along areas such as the upper surface of the port body or the upstream end of the passage 20 which may be frequently engaged by the needle N. The portion of the passage 20 which engages the needle N preferably has a radial stiffness greater than the radial stiffness of the needle.

Although not restricted in this manner, the present invention has particular application with syringes or other pressurized delivery systems for the injection of materials into the body. For example, the present application finds particular use in facilitating the daily injections of insulin required by some patients with diabetes. The present invention may also find application in other drug delivery roles. As shown in Fig. 1, a pressure source such as syringe S is used to deliver fluid into the implantable port 10. The injection pressure from the syringe S is preferably sufficient to open the slit valve 40, thus allowing infusion of drugs or materials into the catheter or conduit 30. It should be understood that the threshold pressure is preferably selected so that a manually operated injection device such as a syringe S can create sufficient pressure to open and flow fluid through the normally closed valve. The threshold level of pressure required to open the

slit valve 40 or other pressure sensitive valve element is typically between 0.25 and 25.0 psi, and preferably between about 1.0 and 5.0 psi. A small syringe used for insulin delivery can easily generate pressures of excess of 100 psi.

Referring now to Figs. 4A and 4B, other embodiments of the access port will be described in further detail. Although the downstream end of the flow passage is preferably disposed at a 90° angle (Fig. 1) relative to the upstream end 22, Fig. 4A shows a port 48 where the upper end 22 of passage 20 may be oriented at other angles as shown by the orientation of flow passage 20. This may allow for other angles of injection as desired. By using an opening 50 of a smaller diameter which prevent further needle penetration, some embodiments of the port may have upstream end 22 axially aligned with the longitudinal axis of the downstream end 24. The smaller diameter or use of some other stop prevents contact or accidental penetration of the pressure-responsive valve element 40 by the needle N. As shown in Fig. 1, however, the opening 50 may be positioned in a variety of orientations, such as on the side wall of upstream portion 22, depending on the configuration of the passage 20. Additionally, the port 48 and other port embodiments may have the catheter 30 coupled to the port through a cannula 52 with a nipple 54, instead of integrated with the port as shown in Fig. 1.

Fig. 4B shows a further embodiment of the port of the present invention where the pressure-activated valve 60 is located at a distal tip of the catheter 62. The fluid flows in a passage that extends from the port through the catheter. The port 64 used in this embodiment typically does not have a valve located within the port. The valve may be located at the distal tip of the catheter or anywhere along the catheter 62. For example, a valve 66 (shown in phantom) may be located at a midpoint of the catheter 62.

Referring now to Figs. 5-6, a method for implanting the port 10 within the body of the patient will now be described. A port 10 is implanted by creating a tissue pocket PT by making an incision in the skin S and forming the pocket laterally from the incision. The port 10 may then be placed in the pocket PT and connected to a cannula in any manner. A presently preferred manner of connecting the port 10 to the cannula 30 is described in co-pending application no. 09/_____ (Attorney Docket No. 17742-002800, filed on _____, entitled Access System and Methods having Reversible Cannulas), the full disclosure of which is incorporated herein by reference. After the tissue pocket PT is closed, as shown in Fig. 6, an intact region of skin IR will overlay the access tube target aperture 25. A tissue penetrating element, which may be a needle, rod,

stylet, tube, or virtually any other penetrating element, may then be introduced through the intact region of skin IR, as shown in Fig. 8. Other suitable tissue penetrating elements are described in co-pending U.S. Patent Application No. 09/161,068 (Attorney Docket No. 17742-001420, filed on September 25, 1998), the full disclosure of which is
5 incorporated herein by reference for all purposes. The tissue tract of the present invention may be established at any time after a port has been subcutaneously implanted. In many instances, it will be desirable to begin creating the tissue tract at the time the port is initially implanted.

In Fig. 8, a syringe S having a syringe needle N is used as the penetrating
10 element, but it will be appreciated that this is not necessary for initial tissue tract formation. Other access tubes may be used during the initial periods. To help form the tissue tract, the penetrating element may be left in place transcutaneously through the skin for a time sufficient to at least begin forming the tissue tract, usually for at least one week, preferably for at least two weeks. After that initial time, the tissue penetrating
15 element may be removed and the resulting tissue tract accessed using access tubes according to the method of the present invention described below. Continued accessing of the port 10 through the preformed tissue tract will continue to cause scarring and denervation of the tissue tract, further establishing and defining the tissue tract over time. A particular advantage of this method for creating the access tract is that the tract will be
20 formed simultaneously with healing of the surgical introduction of the port and associated subcutaneous cannula. A further advantage, when an access tube is used as the penetrating element, is that fluids may be introduced and removed from the port during the healing period.

Once implanted, the port 10 will have an aperture or opening 25 which is
25 preferably oriented to receive a vertically aligned needle. That is, the access needle N will preferably be percutaneously introduced through the skin surface in a direction which is normal to or perpendicular to the plane of the skin at the point where the needle is being introduced. While vertical access is preferred and may be accomplished using the exemplary ports of the present invention, percutaneous access according to the present
30 invention may also be achieved used non-vertical access direction, i.e. where access is accomplished by penetrating a needle or other device at a relatively low angle relative to the skin, often between 15° and 45° relative to the skin surface. Preferably, the port 10 of the present invention does not have a needle guide channel, trough, or extended funnel at

the opening of passage 20 since such a funnel or trough may allow the user to penetrate the access tube through different access tracts.

After entering the port 10, the access needle N will preferably engage with a tapered portion of the upstream end 22 of passage 20 to form a seal. The needle N does not engage the valve element 40, which in the preferred embodiment, is located in a portion of the passage 20 oriented at a 90° to the upstream end 22. The access tube may be inserted using a method as further described in commonly assigned, copending Application No. 09/_____ (Attorney Docket No. 17742-000620 entitled Devices and Methods for Accessing an Implanted Port, filed January 28, 1999), the full disclosure of which is incorporated herein by reference. The access tube or needle N is inserted to establish a flow path with a lumen in cannula 30, where the cannula may be connected to a blood vessel or other body lumen or cavity, as described in detail in co-pending Application No. 08/856,641, filed on May 15, 1997. The access needle N may be aligned over the aperture 25 by manually feeling the top of the port 10. The port 10 is generally symmetric with the aperture 25 positioned in the center of the port. The user can feel the periphery of the port P and visually determine its center. The access needle N is then vertically penetrated through the skin and into the aperture, as shown in Fig. 8. The thickness of tissue T overlying the aperture is generally from 3 mm to 15 mm, as described above.

Withdrawal of the needle will leave a tissue tract TT through the tissue T overlying the port 10 (as shown in Fig. 7). Because the internal valve element 40 of port 10 will have closed, fluid from the body lumen such as the peritoneum, a blood vessel, tissue catheter, or other cavities will be inhibited. Both the vertical orientation of needle entry and the valve which inhibits back bleeding or fluid backflow into the tissue tract after withdrawal of the needle, contribute to the lessening or elimination of scab formation and reduction in patient trauma and rapid healing in a non-fibrous manner. Surprisingly, such benefits may be achieved even when using the preferred large bore access needles described above. The rapid healing and minimum trauma have been found even when the port is accessed as many as four times per day or more. Additionally, ports may be irrigated with anti-microbial cleaning fluids when a needle smaller than the needle seal diameter is used.

Referring now to Fig. 9, a port 10 may be packaged together with instructions for use (IFU) in a kit. A conventional package 100, which may be in the

form of a pouch, tray, box, tube, or the like, may be used to contain both the port and the instructions for use. Additional kit components, such as a penetrating element, access tube, a catheter, or the like, may also be included in the kit. Optionally, but not necessarily, all kits components may be sterilized within the package, and the instructions
5 for use may be set forth on a separate sheet of paper and/or on the packaging itself. The instructions may set forth any of the aspects of the method of the present invention for implanting the port or subsequently accessing the port using an access tube as described above.

While the above is a complete description of the preferred embodiments of
10 the invention, various alternatives, modifications, and equivalents may be used. Therefore, the above description should not be taken as limiting the scope of the invention which is defined by the appended claims.

WHAT IS CLAIMED IS:

- 1 1. An implantable port comprising:
2 a body having a flow passage therethrough, said flow passage having an
3 upstream end and a downstream end, wherein at least a portion of the upstream end is
4 adapted to sealingly engage an access tube which is inserted into said upstream end; and
5 a pressure-responsive valve element positioned in the flow passage
6 downstream from the upstream portion so that an access tube can be fully inserted into
7 said upstream portion without engaging the valve component, wherein the valve
8 component is closed in the absence of a differential pressure above a threshold level.
- 1 2. An implantable port as in claim 1, wherein said body comprises a
2 housing and a housing insert coupled to said housing.
- 1 3. An implantable port as in claim 2 wherein said insert comprises a
2 compliant material defining a portion of the flow passage.
- 1 4. An implantable port as in claim 2 wherein said insert comprises a
2 nipple element containing said pressure-responsive valve.
- 1 5. An implantable port as in claim 2 wherein said portion of the
2 upstream end of the housing adapted to sealingly engage the access tube has a radial
3 stiffness greater than a radial stiffness of said access tube.
- 1 6. An implantable port as in claim 2 wherein said housing comprises
2 stainless steel.
- 1 7. An implantable port as in claim 2 wherein the housing defines a
2 first portion of the passage and the insert defines a second portion of the passage.
- 1 8. An implantable port as in claim 7 wherein the first portion of the
2 passage has a distal opening with a diameter smaller than a diameter of the access tube.
- 1 9. An implantable port as in claim 2 wherein the housing defines a
2 first portion of the passage and a catheter coupled to the port defines a second portion of
3 the passage.

1 10. An implantable port as in claim 1, wherein the downstream end of
2 the flow passage is disclosed at about a 90° angle relative to the upstream end which
3 receives the access tube.

1 11. An implantable port as in claim 1 wherein the passage does not
2 have a needle guide channel coupled to the body and upstream of the upstream end of the
3 passage.

1 12. An implantable port as in claim 1, wherein said valve element
2 comprises a pressure-responsive slit valve.

1 13. An implantable port as in claim 1, wherein said valve element
2 comprises an articulating, pressure-responsive leaflet valve.

1 14. An implantable port as in claim 1 wherein the flow passage further
2 comprises a catheter coupled to said body wherein said catheter has a lumen fluidly
3 coupled to said passage in the body.

1 15. An implantable port as in claim 14 wherein the catheter defines the
2 downstream end of the flow passage and the valve element is located at a distal tip of the
3 catheter.

1 16. An implantable port as in claim 1, wherein the threshold valve of
2 the differential pressure is between about 0.25 and 25.0 psi.

1 17. A method for delivering a substance to a subcutaneous target site,
2 said method comprising:
3 percutaneously introducing an access tube to an implanted port having a
4 flow passageway with an upstream end, a downstream end, and a valve element therein,
5 wherein the access tube is introduced to seat in the passage but does not engage the valve
6 element; and
7 introducing said substance into the flow passage through the access tube at
8 a pressure sufficient to open the valve element to permit flow through the flow
9 passageway to the target site.

1 18. A method as in claim 17 further comprising repeatedly accessing
2 the implanted port with said access tube through the same access tract at intervals and
3 over a time period sufficient to cause scar tissue formation over the access tract.

1 19. A method as in claim 17 further comprising locating said implanted
2 port by manually aligning the access tube with a line from the skin entry point of an
3 access tract to the aperture on the port.

1 20. A method as in claim 17 further comprising locating the port by
2 annually feeling the port to determine the position of the aperture.

1 21. A method as in claim 17, wherein the access tube is introduced
2 through a skin layer having a thickness in the range from 3 mm to 20 mm.

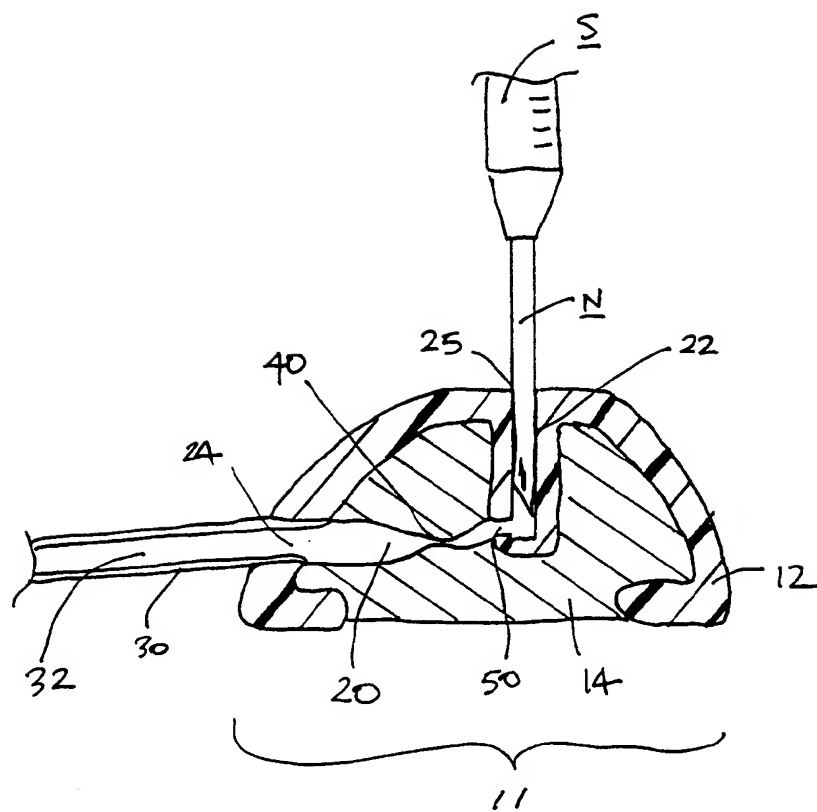
1 22. A method as in claim 17, wherein the access tube comprises a blunt
2 cannula.

1 23. A method as in claim 17, wherein the introducing step comprises
2 orienting the access tube generally vertically with respect to the skin surface.

1 24. A kit comprising:
2 a subcutaneously implantable port according to claim 1;
3 instructions for implanting the port comprising implanting a port in a
4 subcutaneous tissue pocket, wherein an access cannula-receiving aperture of the port is
5 disposed beneath an intact region of skin, and introducing a penetrating element through
6 the intact region of skin into the aperture, wherein the element remains anchored in the
7 aperture for a time sufficient to create an access tract; and
8 a package adapted to contain the port and the instructions for use.

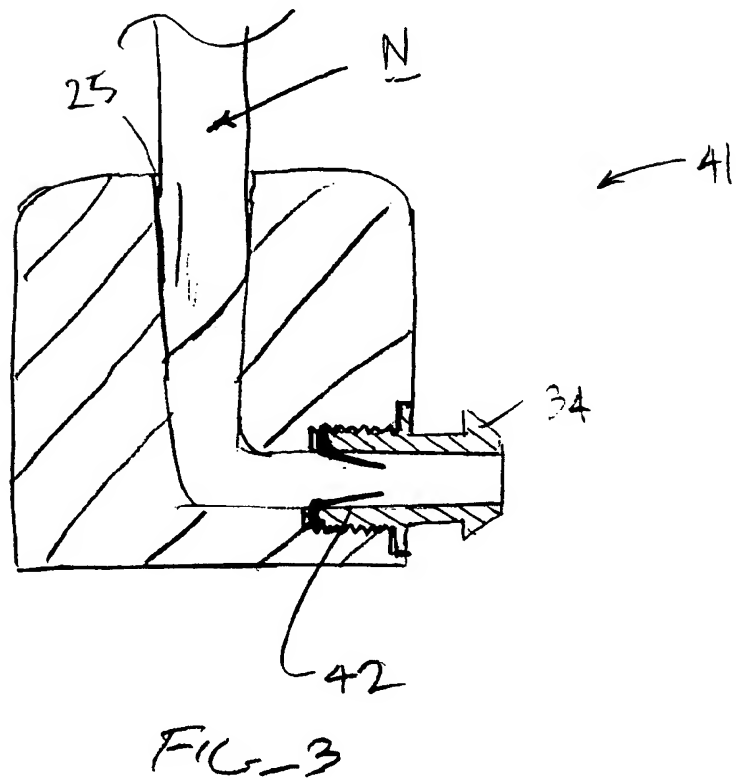
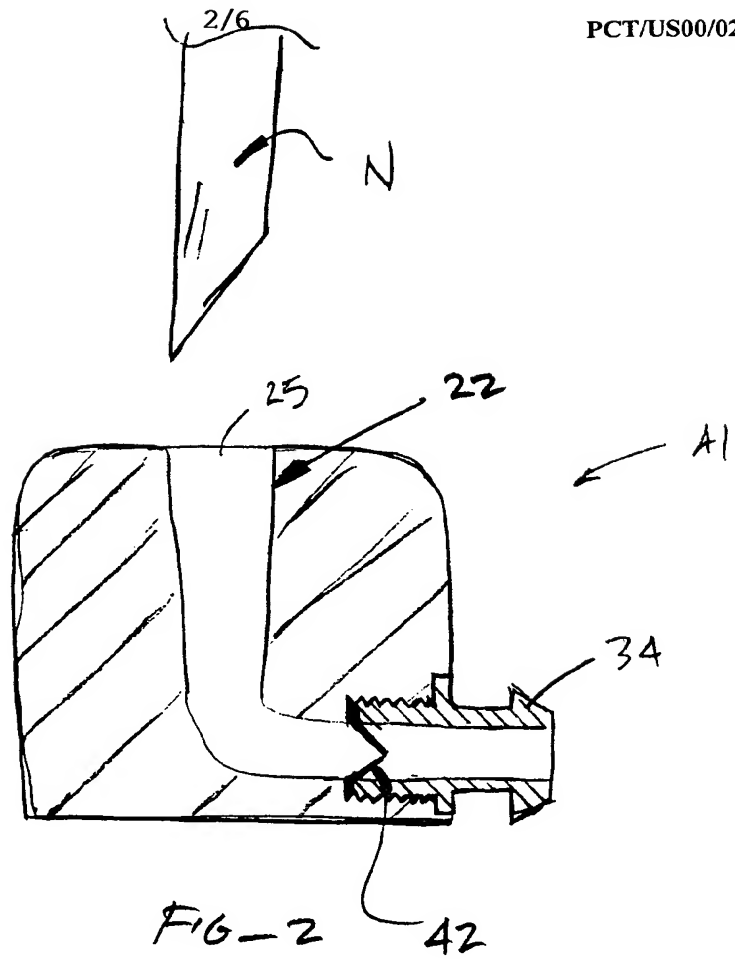
1 25. A kit as in claim 18, further comprising a penetrating element.

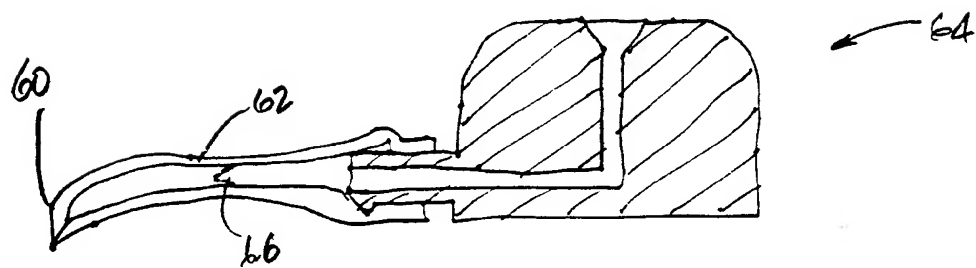
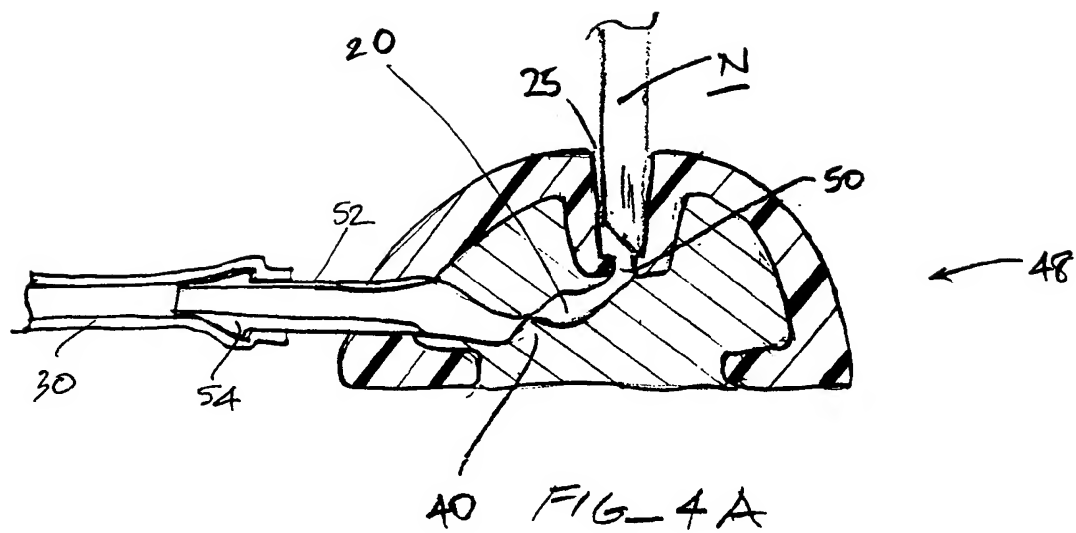
1 26. A kit as in claim 19, wherein the penetrating element comprises a
2 syringe needle.

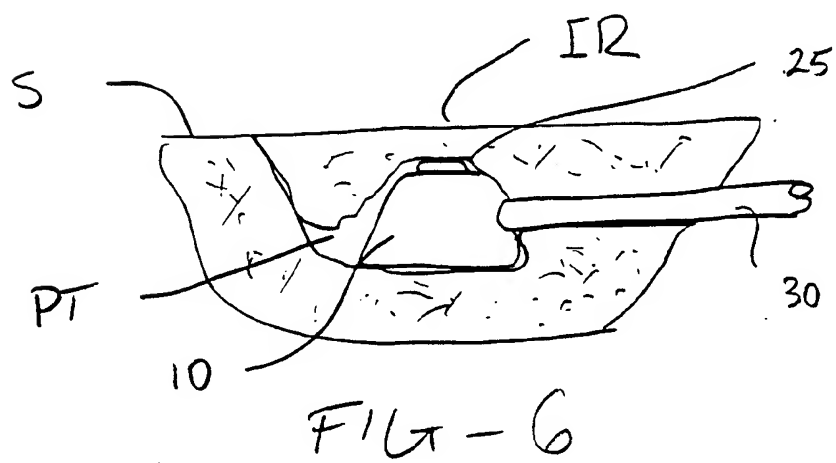
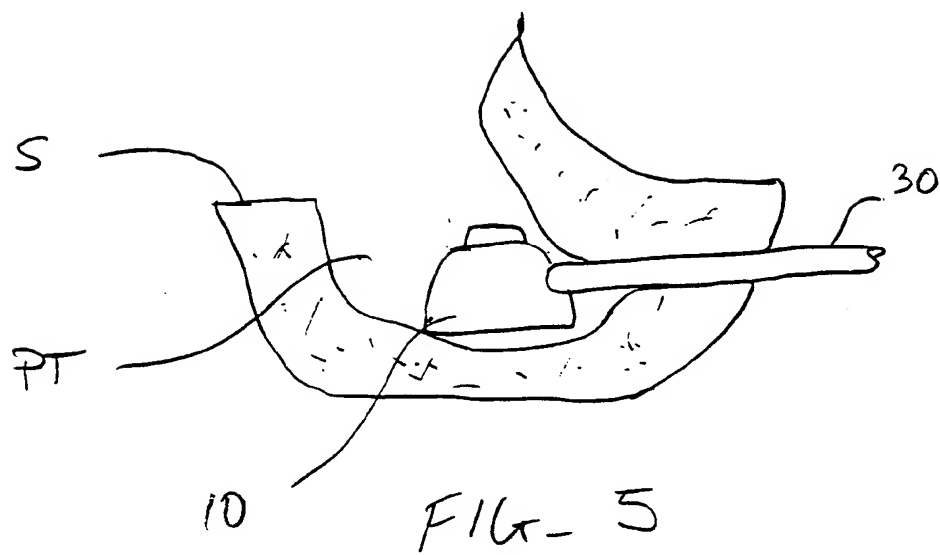


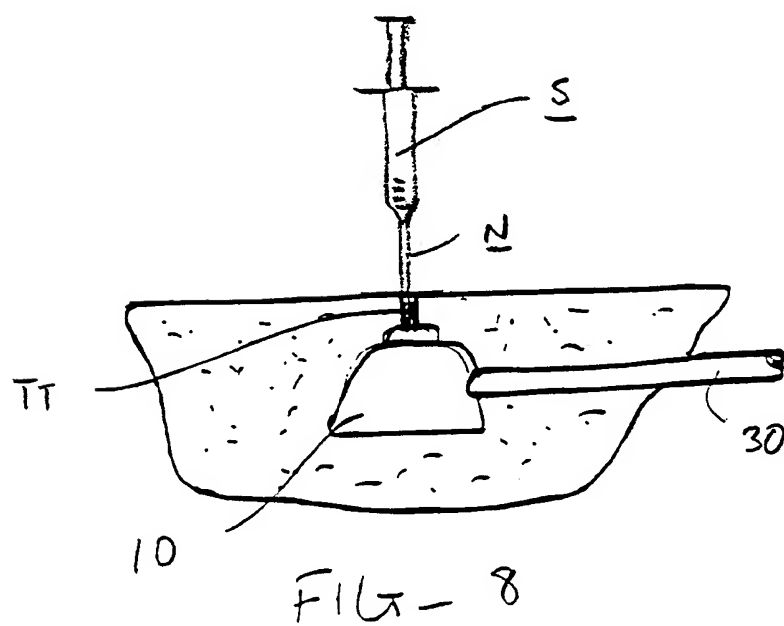
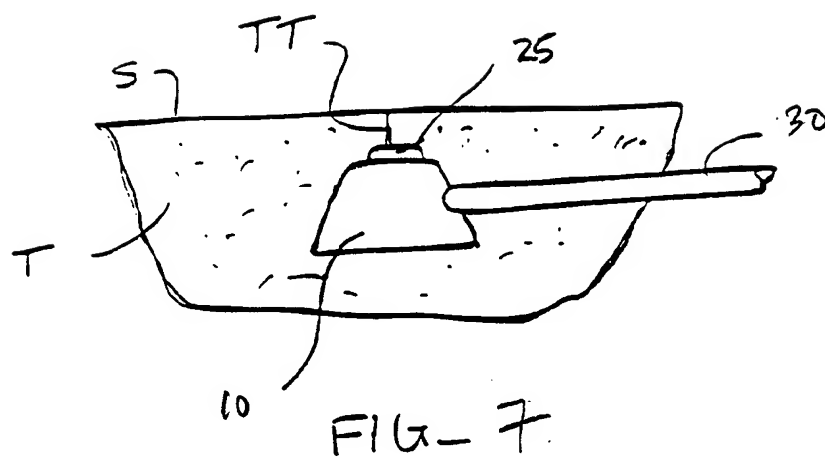
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FIG. 1









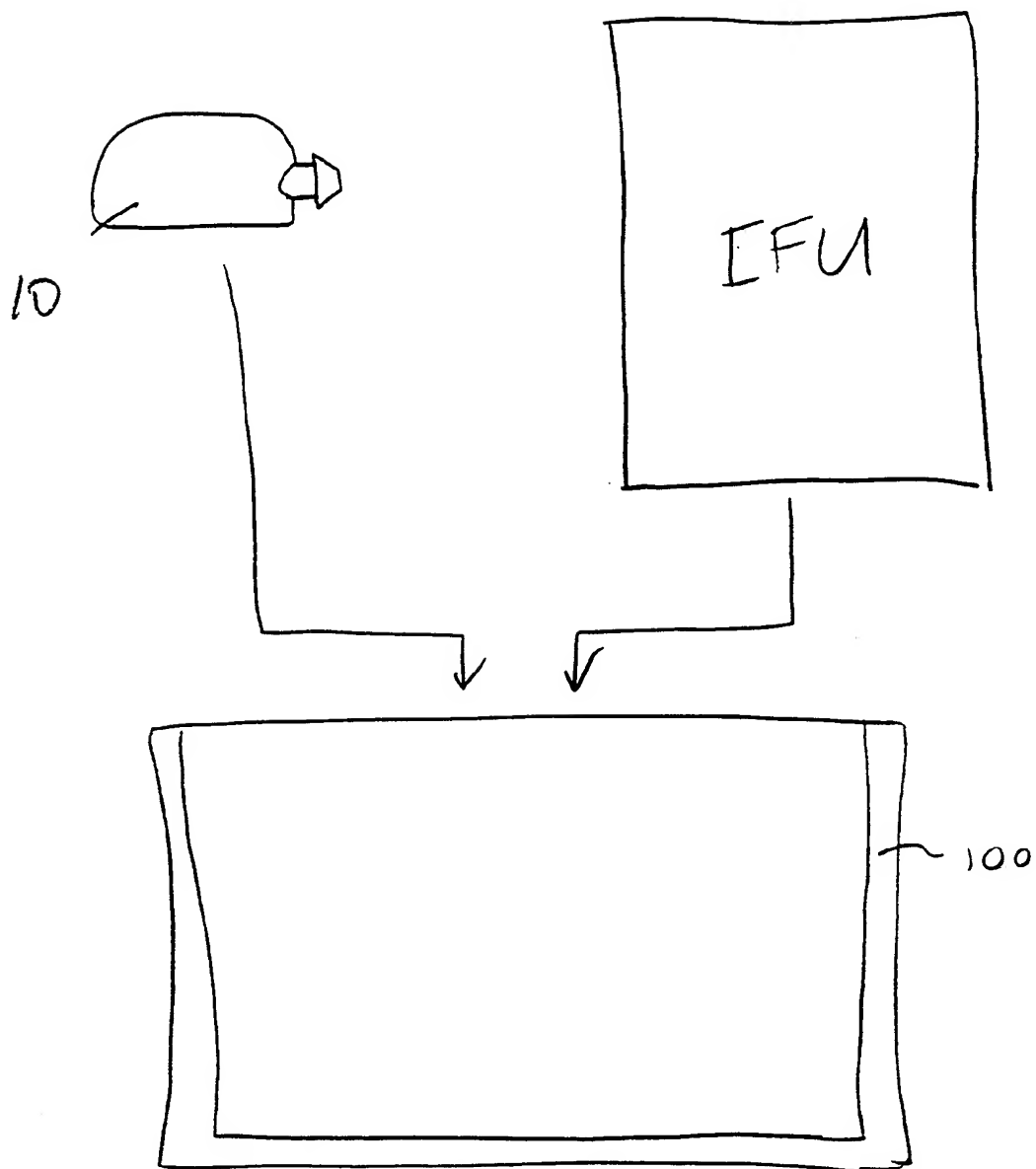
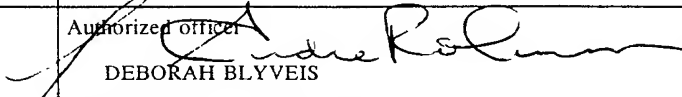


FIG-9

INTERNATIONAL SEARCH REPORT

 International application No.
PCT/US00/02268

A. CLASSIFICATION OF SUBJECT MATTER IPC(7) :A61M 5/00 US CL :604/256 According to International Patent Classification (IPC) or to both national classification and IPC														
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) U.S. : 604/4, 93, 256, 264, 502, 506-508, 513 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)														
C. DOCUMENTS CONSIDERED TO BE RELEVANT														
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.												
X	US 5,713,859 A (FINCH, JR. et al.) 03 February 1998, Fig. 7.	1-4, 7, 9, 11-15, 17, 22, 23												
X _P	US 5,989,239 A (FINCH et al.) 23 November 1999, Abstract.	18-22												
Y		24-26												
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.														
<table border="0"> <tr> <td>* Special categories of cited documents:</td> <td>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</td> </tr> <tr> <td>"A" document defining the general state of the art which is not considered to be of particular relevance</td> <td>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</td> </tr> <tr> <td>"E" earlier document published on or after the international filing date</td> <td>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</td> </tr> <tr> <td>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</td> <td>"&" document member of the same patent family</td> </tr> <tr> <td>"O" document referring to an oral disclosure, use, exhibition or other means</td> <td></td> </tr> <tr> <td>"P" document published prior to the international filing date but later than the priority date claimed</td> <td></td> </tr> </table>			* Special categories of cited documents:	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	"A" document defining the general state of the art which is not considered to be of particular relevance	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone	"E" earlier document published on or after the international filing date	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art	"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&" document member of the same patent family	"O" document referring to an oral disclosure, use, exhibition or other means		"P" document published prior to the international filing date but later than the priority date claimed	
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Date of the actual completion of the international search 07 MAY 2000		Date of mailing of the international search report 12 JUN 2000												
Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703) 305-3230		Authorized officer  DEBORAH BLYVEIS Telephone No. (703) 308-2110												